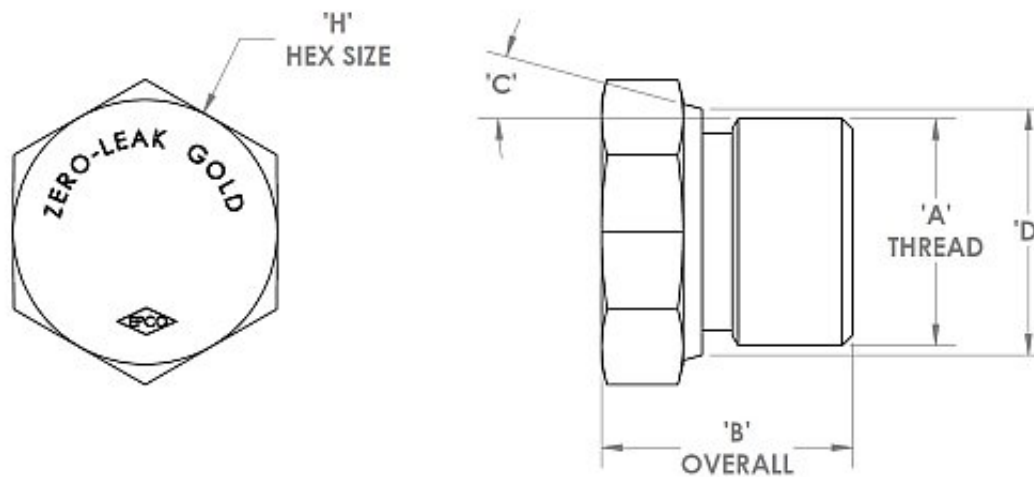


Zero-Leak Gold® hex-head standard (SAE J514 / English)

Thread port plugs which are interchangeable with plugs used in SAE J1926 standard ports.



Reference Dimensions
(7/11/2013)

EPCO PART NO.			SIZE	"A" UN 2A THREAD	"B" +.01 -.01	"C" +0 -1/2	"D" +.003 -.003	"H" HEX SIZE	"J" BORE DIA.	O-RING SIZE
12L14 Steel	316 Stainless	6000 Series Alum								
22H-S02	22H-SS02	22H-A02	02	5/16" - 24	.60"	12°	.348"	7/16"	-----	6.0mm x 1.5
22H-S03	22H-SS03	22H-A03	03	3/8" - 24	.60"	12°	.411"	1/2"	-----	7.0mm x 1.5
22H-S04	22H-SS04	22H-A04	04	7/16" - 20	.67"	12°	.477"	9/16"	.203"	8.0mm x 1.5
22H-S05	22H-SS05	22H-A05	05	1/2" - 20	.67"	12°	.540"	5/8"	.234"	10.0mm x 1.5
22H-S06	22H-SS06	22H-A06	06	9/16" - 18	.73"	12°	.606"	11/16"	.297"	12.1mm x 1.6
22H-S08	22H-SS08	22H-A08	08	3/4" - 16	.80"	15°	.800"	7/8"	.422"	15.6mm x 1.78
22H-S10	22H-SS10	22H-A10	10	7/8" - 14	.93"	15°	.930"	1.00"	.500"	18.0mm x 2.0
22H-S12	22H-SS12	22H-A12	12	1-1/16" - 12	1.09"	15°	1.130"	1 1/4"	.656"	22.3mm x 2.4
22H-S14	22H-SS14	22H-A14	14	1-3/16" - 12	1.09"	15°	1.263"	1 3/8"	.718"	26.0mm x 2.5
22H-S16	22H-SS16	22H-A16	16	1-5/16" - 12	1.12"	15°	1.385"	1 1/2"	.875"	27.0mm x 2.5
22H-S20	22H-SS20	22H-A20	20	1-5/8" - 12	1.20"	15°	1.697"	1 7/8"	1.093"	35.0mm x 2.5
22H-S24	22H-SS24	22H-A24	24	1-7/8" - 12	1.27"	15°	1.946"	2 1/8"	1.344"	41.0mm x 2.5
22H-S32	22H-SS32	22H-A32	32	2-1/2" - 12	1.43"	15°	2.572"	2 3/4"	1.813"	55.0mm x 2.5

Zero-Leak Gold® Plugs

EPCO Products, Inc. • PO Box 9250 • Fort Wayne, Indiana 46899 • 800-879-3726

www.zeroleak.com • Email: info@zeroleak.com

All contents Copyright 2014 EPCO Products, Inc. All Rights Reserved.